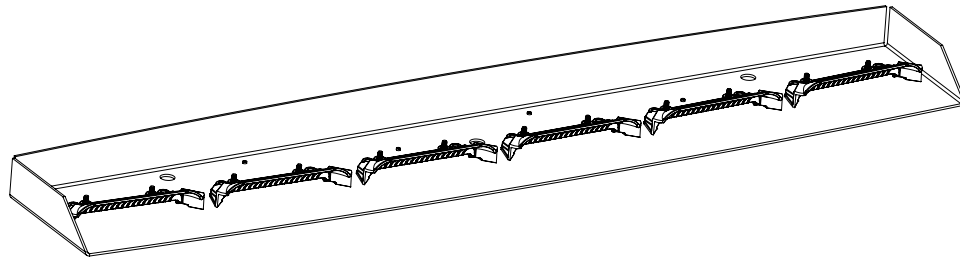




nFORCE LED Interior Lightbar
2020 Ford PI Utility, Rear



⚠ WARNING

- HIGH CURRENT interconnects must be properly terminated. Poor crimp quality can cause heat build-up and fire. Follow crimp connector manufacturer instructions.
- DO NOT install this product or route any wires in the Air Bag Deployment Zone. Refer to vehicle Owner's Manual for deployment zones.
- Do NOT use system to disconnect headlights, brake lights or other safety equipment.
- Unit may become hot to touch during normal operation.
- Failure to properly install connectors, fuses or wiring may cause vehicle failure or fire.
- Installation must only be performed by trained technician. Installer must determine vehicle wiring configuration and proper integration of system.
- Use proper wire gauge. All power wires connecting to positive (+) or negative (-) battery terminal or local chassis ground (-) must be sized to supply at least 125% of max. current and properly fused at power source.
- Install protective grommets when routing wire through firewall or metal.

NOTICE:

Installers and users must comply with all applicable federal, state and local laws regarding use and installation of warning devices.

Improper use or installation may void warranty coverage.

To review our Limited Warranty Statement & Return Policy for this or any SoundOff Signal product, visit our website at www.soundoffsignal.com/tech-services/returns/.

If you have questions regarding this product, contact **Technical Services**, Monday - Friday, 8 a.m. to 5 p.m. ET at 1.800.338.7337 (press #4).

Questions or comments that do not require immediate attention may be emailed to techservices@soundoffsignal.com.



INSTALLATION:

1. Remove the plastic rectangular fascia located on the inside of the rear hatch of the vehicle.
2. Orient the Plastic Fascia Drill Template so that the trimmed corner is lined up with the bottom right corner when the template is on the passenger side of the fascia, as seen in Fig. 1.
3. Drill the pilot hole in the passenger side of the plastic fascia. It is recommended to use a 1/16" drill bit for the pilot hole.
4. Flip Plastic Fascia Drill Template over, as shown in Fig. 1 (print side facing down,) to drill the pilot hole in the driver side of the plastic fascia.
5. Realign the Plastic Fascia Drill Template onto the passenger side of the fascia. Then, drill out the 7/16" hole.
6. Flip Plastic Fascia Drill Template over, print side facing down, to drill out the 7/16" hole on the driver side.

CONTENTS	
QTY	COMPONENT
1	2020 FORD UTILITY REAR SHROUD
2	HANGING BRACKETS
2	SHROUD STANDOFFS
2	2.5" SCREWS
4	SELF-TAPPING SCREWS
1	PLASTIC FASCIA DRILL TEMPLATE (002LA1060)
1	DRIVER SIDE DRILL TEMPLATE (002LA1062)
1	PASSENGER SIDE DRILL TEMPLATE (002LA1059)
1	PRODUCT WARNING CARD
1	INSTALLATION INSTRUCTION SHEET

⚠ WARNING
This product contains high intensity LED devices. To prevent eye damage, DO NOT stare into the light beam at close range.

Fig. 1

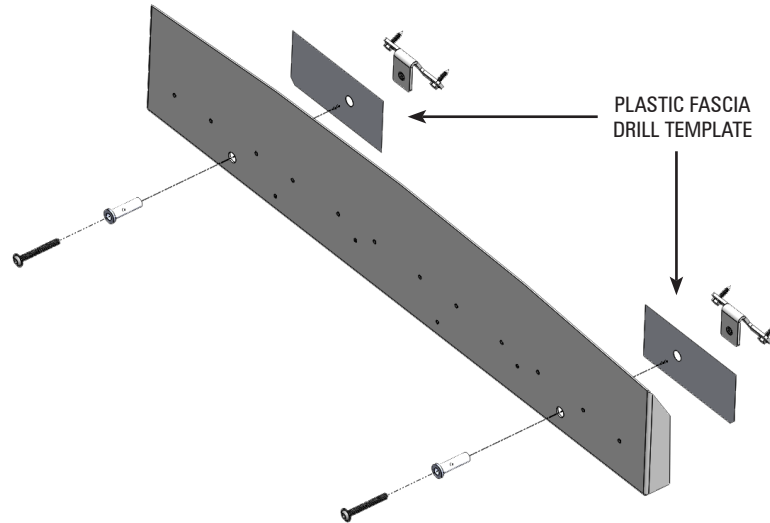
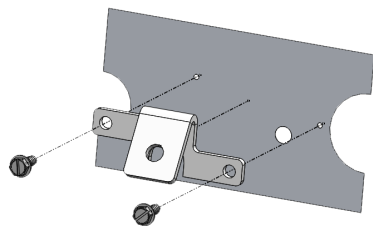
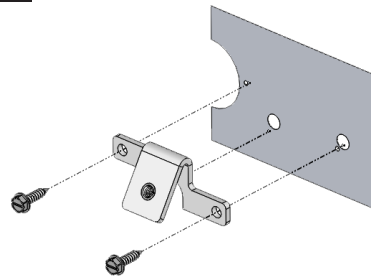


Fig. 2



PASSENGER SIDE

Fig. 3



DRIVER SIDE

INSTALLATION (CONT.):

7. Use the Passenger Side Drill Template, as shown in Fig. 2, to drill two 1/16" pilot holes. The drill template provides a perimeter pattern and a locator hole to outline where the pilot holes must be drilled.
8. Use the Driver Side Drill Template, as shown in Fig. 3, to drill two 1/16" pilot holes. The drill template provides a perimeter pattern and two locator holes to outline where the pilot holes are to be drilled.
9. Mount the two stainless steel brackets to rear hatch with the provided four self-tapping screws. The self-tapping screws will be tapped into the 1/16" pilot holes of the rear hatch created in Steps 4 and 5. The recommended torque specification for the self-tapping screws is 10 in-lb. Once the screws have been tightened, the stainless steel brackets should be fully seated.
10. Re-install the plastic rectangular fascia that was removed in Step 1. Reference original OEM instructions for re-installation help.
11. Take the nFORCE® Rear Interior Lightbar and connect all wiring. Once all wires are connected, insert the nylon standoffs and black oxide 2.5" long screws into the Lightbar. Thread screws and tighten to a recommended torque specification of 15 in-lb, or until Lightbar is fully seated.

OPERATION:

SEE 'ELECTRICAL INSTALLATION' SECTION OF THE nFORCE LED INTERIOR LIGHTBAR INSTALLATION PACKET.

NOTICE:

Installers and users must comply with all applicable federal, state and local laws regarding use and installation of warning devices.

Improper use or installation may void warranty coverage.

To review our Limited Warranty Statement & Return Policy for this or any SoundOff Signal product, visit our website at www.soundoffsignal.com/tech-services/returns/.

If you have questions regarding this product, contact **Technical Services**, Monday - Friday, 8 a.m. to 5 p.m. ET at 1.800.338.7337 (press #4).

Questions or comments that do not require immediate attention may be emailed to techservices@soundoffsignal.com.