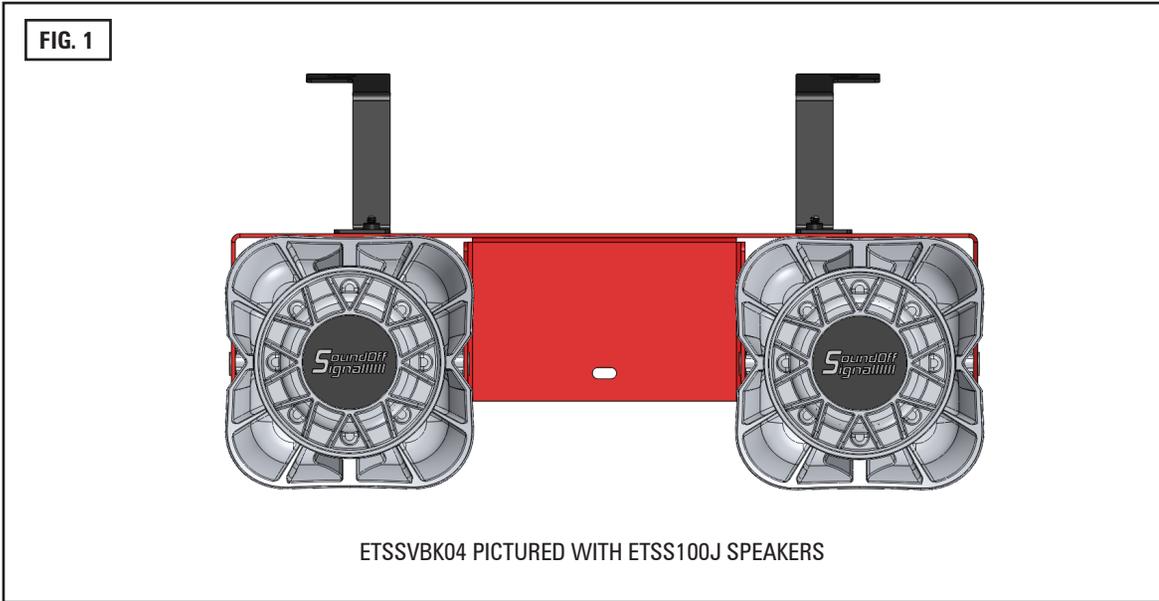


**100N/100J SERIES SPEAKER BRACKET (ONLY), GRILLE MOUNT**  
**FORD F-150 2018 - 2020**  
 ETSSVBK04



**INTRODUCTION:**

CONTAINS	
QTY	COMPONENT
1	Driver's side hanging bracket
1	Passenger's side hanging bracket
1	Speaker holding bracket
2	¼-20 1" Length Hex Bolt
6	¼" Flat Washers
2	¼" Split lock washer
1	Installation Instruction sheet
1	Product Warning Card

\*Speaker Sold Separately

**⚠ WARNING**

- HIGH CURRENT interconnects must be properly terminated. Poor crimp quality can cause heat build-up and fire. Follow crimp connector manufacturer instructions.
- DO NOT install this product or route any wires in the Air Bag Deployment Zone. Refer to vehicle Owner's Manual for deployment zones.
- Do NOT use system to disconnect headlights, brake lights or other safety equipment.
- Unit may become hot to touch during normal operation.
- Failure to properly install connectors, fuses or wiring may cause vehicle failure or fire.
- Installation must only be performed by trained technician. Installer must determine vehicle wiring configuration and proper integration of system.
- Use proper wire gauge. All power wires connecting to positive (+) or negative (-) battery terminal or local chassis ground (-) must be sized to supply at least 125% of max. current and properly fused at power source.
- Install protective grommets when routing wire through firewall or metal.

**NOTICE:**

Installers and users must comply with all applicable federal, state and local laws regarding use and installation of warning devices.

*Improper use or installation may void warranty coverage.*

To review our Limited Warranty Statement & Return Policy for this or any SoundOff Signal product, visit our website at [www.soundoffsignal.com/tech-services/returns/](http://www.soundoffsignal.com/tech-services/returns/).

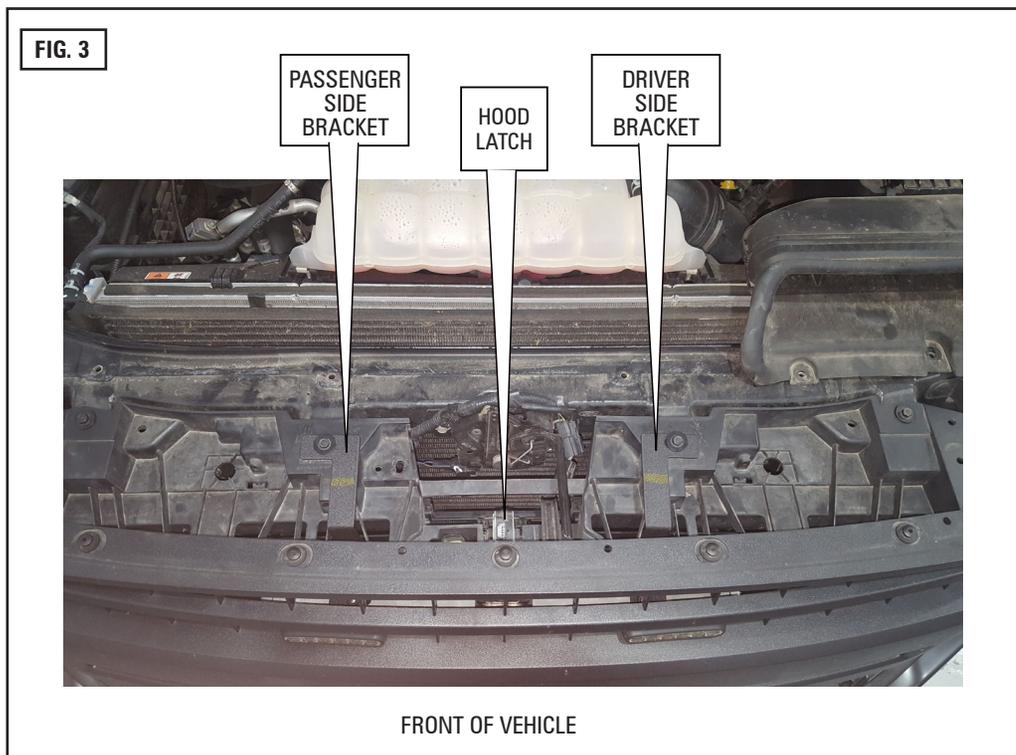
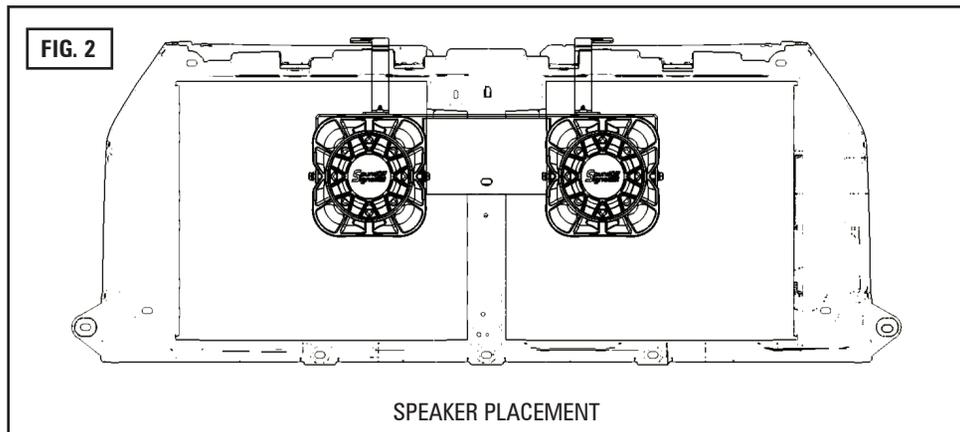
If you have questions regarding this product, contact **Technical Services**, Monday - Friday, 8 a.m. to 5 p.m. ET at 1.800.338.7337 (press #4).

Questions or comments that do not require immediate attention may be emailed to [techservices@soundoffsignal.com](mailto:techservices@soundoffsignal.com).



1.800.338.7337 / [www.soundoffsignal.com](http://www.soundoffsignal.com)

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**INSTALLATION:**

1. Remove the front grille and shutter assembly from the vehicle. Consult a local Ford service center for best disassembly method. Keep all hardware.
2. Separate the grille and shutter assembly. The speakers and brackets will sit between the grille and shutter assembly, as shown in Fig. 2.
3. Place the hanging brackets through the holes in the top of the shutter assembly and connect to the speaker holding bracket with the hardware supplied, as shown in Fig. 3.
4. Mount the speaker(s) to the speaker holding bracket using the hardware supplied with the speaker and the washer supplied with the brackets.
5. Assemble the grille and shutter with the speaker brackets and speakers in between.
6. With the grille in place on the vehicle attach the hanging bracket to the vehicle.

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